Work Orde Monday, Septem			AM										Page 1
Item ID: Revision ID: Item Name:	D412-702-31				Accept					Setup	Start Stop		
Start Date: Required Date: Reference:	9/27/2010 10/4/2010		ety: 4.00 Qty: 4.00	) (184)) (141) (184)   (184)) (184) (184)		Cust Item I Customer:	D:			,			
Approvals:	Process Pla	n:	M	Date: 10927	Tooling: SPC (Y/N):		ate:			Run	Start Stop	\	
Sequence ID/ Work Center II		Operati Descrip	tion		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	t Re Qt	-	Reject Number	Insp. Stamp
Draw Nbr DSI 9511	Rev	ision Nbi	•										
100 Small Fab			<b>Memo</b> Assemble as	per dwg ICA D412-702 p	0.00 0.00 0.49				J.	510	/10	18	

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo

Quality Control

120

Packaging

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-315 CHG001 Location:

10/10/13/

0.00

0.00

PPP Rev:

Dart Ae	rospace	Ltd							
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	·								
Part No		PAR #:esolution:							
		and the second s		R NON-CONFORMAN				Date: _	
NCR:					NCE (NCF	ר			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign (	& Sect	cation ion C	Approval Chief Eng	Approval QC Inspector
			Criter Eng	Chief Eng	Date				
						,			

#### Work Order ID 62331

Monday, September 27, 2010 11:29:54 AM



Page 2

Item ID:

D412-702-315

Accept

Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name:

**Required Date: 10/4/2010** 

Harness Assembly

9/27/2010 Start Qty: 4.00

Req'd Qty: 4.00



Date:

**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

Process Plan:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Tool # Plan

Code

Accept

Qty

Stop

Reject

Qty



Sequence ID/

**Work Center ID** 

130

QC

Operation Description

QC:

QC21- Final Inspection - Work Order Release

Memo

Set Up/ **Run Hours** 

0.00

Run

Start

Reject Insp. Number Stamp

Quality Control

0.00

W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	CEDURE CHA	NGE	E	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		•								
Part No	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	lo <b>DQ</b>	A:	_ Date: _	
	Re	esolution:	Dispositio	n:	QA: N	/C Clos	sed:		Date: _	
NCR:		·	VORK ORD	ER NON-CONFORM	IANCE (	NCR)				
DATE	STEP	Description of NC			ction B	N 0	Verific	cation	Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
										ŧ
	1									

# **Picklist Print**

Monday, September 27, 2010 11:29:58 AM

Work Order ID: 62331

Parent Item:

D412-702-315

Parent Item Name: Harness Assembly



**Start Date: 9/27/2010** 

Start Qty: 4.00

Required Date: 10/4/2010

Page 1

Required Qty: 4.00

|--|--|

Comments:

Å

IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/	Donlogomont	Mfa/	D:n	Duimour	Look	Danta	11-44-6	04	04 1771			_	
tem Name	Replacement Item ID	Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
3573-5 		Manufactured	No			100	Each	45.0000		4	0/10	/18	
•				Location		Loc C	Qty	Loc Code			_		
				ST244			45						
					31863		43		_		-		
					32731		2		_	2	-		
4088-041 		Manufactured	No			100	Each	5.0000	1	x 2/5	0/10	/18	
				Location		Loc C	<u>Oty</u>	Loc Code		/R/	230	フマノ	2
				ST272A			5			0		, – (	こう
					58232		1		_		_		
					61595		4				_		
(S24693-S272 		Purchased	No			100	Each	137.0000	4	16	10/10	/18	
				Location		Loc (	<u>Oty</u>	Loc Code	4	//			
				ST288			137		•				
					111548		1			_	-		
					112492		136		_	8			
N960JD10LL		Purchased	No			100	Each	4,335.000	4	16	40/10	1/18	
asiici				Location		Loc	) tv	Loc Code	4				
				ST349			4335	Loc Code					
				31347	19085		+333 472				-		
					19600		472 3863		_		_		

W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
								· ·				
Part No	:	PAR #:	Fault Categ	ory:	_ NCR: Yes	No <b>DQ</b>	A:	Date:				
	R	esolution:	Disposition	:	QA: N/C Cld	osed:		Date: _	<del></del>			
NCR:		,	WORK ORDE	R NON-CONFORM	ANCE (NCR	)						
5475	0.750	Description of NC		Corrective Action Sect	ion B	Verific	cation	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspector			
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						,						

### **Picklist Print**

Monday, September 27, 2010 11:29:58 AM

Work Order ID: 62331

Parent Item: D412-702-315

Parent Item Name: Harness Assembly

**Start Date:** 9/27/2010

Required Date: 10/4/2010

Page 2

Start Qty: 4.00

Required Qty: 4.00

MS21042L3

Purchased

No

100

1,882.000 Each

Loc Code

<b>Location</b>	Loc Qty
ST300	1882
114523	109
114784	1773

W/O:			WO	RK ORDER CHANG	ES			
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
<del>.</del>								
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes 1	No DQA:	Date: _	
	Res	solution:	Disposition	n:	QA: N/C Clo	sed:	Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC		Corrective Action Section		Verification		Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
					,		ļ	
					ŀ			

ICA Page 79 (80 blank) of 98

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RETURN TO

ENGINEERING

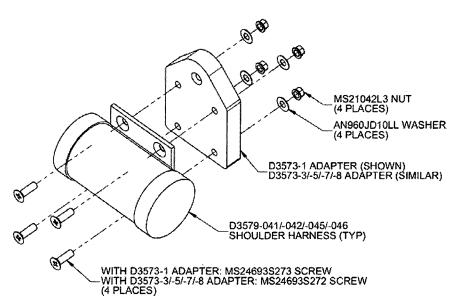
UNCONTROLL LD COPY

SUBJECT TO AMENDMENT

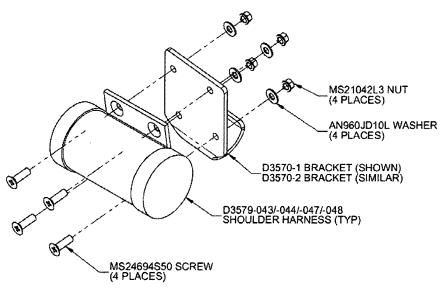
WITHOUT NOTICE

WORK ORDER

NO. 233



<u>DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)</u>



<u>DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES</u> (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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W/O:				WORK OR	DER CHANG	GES				
DATE	STEP		PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector		
										.>
					•,		9.100.			
Part No		esolution:	PAR #:	Fault Category: Disposition:		NCR: Yes		A:	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
DATE		Description of NC	Corrective Action Section B				Annual						
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector					
					:								
						,							
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